



Stark Basis!

Basic-Line



2016
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IN03TM01

LAMELLO FOR BISCUIT JOINTERS



D	B	d	Z	V	ITEM	€ net
100	4	22	2	4	IN03TM01	

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IN03TM04

LAMELLO FOR BISCUIT JOINTERS



D	B	d	Z		ITEM	€ net
100	4	22	6		IN03TM04	

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IN03TM02

GROOVE CUTTER "MINI SPOT"



D	B	d	Z	V	ITEM	€ net
100	4	22	4		IN03TM02	

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IR20TM

ADJUSTABLE GROOVE CUTTER



HW brazed cutter with spurs for making precision grooves with various thickness (from 4 to 14 mm). The tool is complete with spacing rings.

READY WITH BORE 30 - 40 and 50 !!!

D	B	d	Z	V	ITEM	€ net
160	4-7,5	30	4	4	IR20TM01	
160	7,5-14	30	4	4	IR20TM02	

D	B	d	Z	V	ITEM	€ net
160	4-7,5	40	4	4	IR20TM01	
160	7,5-14	40	4	4	IR20TM02	

D	B	d	Z	V	ITEM	€ net
160	4-7,5	50	4	4	IR20TM01	
160	7,5-14	50	4	4	IR20TM02	

TH23TM

ADJUSTABLE CUTTERHEAD WITH REVERSIBLE KNIVES FOR THIN GROOVES



Cutterhead with HW reversible knives and spurs for making thin precision grooves (from 4 to 7,5 mm), adjustable by means of spacing rings. With the additional central element (type B) ON REQUEST we can expand the adjustment range from 4-7,5 to 4 - 15 mm.

READY WITH BORE 30 - 40 and 50!!!

D	B	d	Z	V	ITEM	€ net
140	4-7,5	30	4	4	TH23TM15	

D	B	d	Z	V	ITEM	€ net
160	4-7,5	40	4	4	TH23TM25	

D	B	d	Z	V	ITEM	€ net
160	4-7,5	50	4	4	TH23TM00	

TH09TM



ADJUSTABLE CUTTERHEAD WITH REVERSIBLE KNIVES FOR GROOVES

Cutterhead with HW reversible knives and spurs for making precision grooves, adjustable by means of spacer rings. With the additional central element (type B) ON REQUEST we can expand the adjustment range

READY WITH BORE 30 - 40 and 50!!!

D	B	d	Z	V	ITEM	€ net
160	8-15	30	4	4	TH09TM01	

D	B	d	Z	V	ITEM	€ net
160	8-15	40	4	4	TH09TM01	

D	B	d	Z	V	ITEM	€ net
160	8-15	50	4	4	TH09TM01	

D	B	d	Z	V	ITEM	€ net
160	12,5-24	30	4	4	TH09TM11	

D	B	d	Z	V	ITEM	€ net
160	12,5-24	40	4	4	TH09TM11	

D	B	d	Z	V	ITEM	€ net
160	12,5-24	50	4	4	TH09TM11	

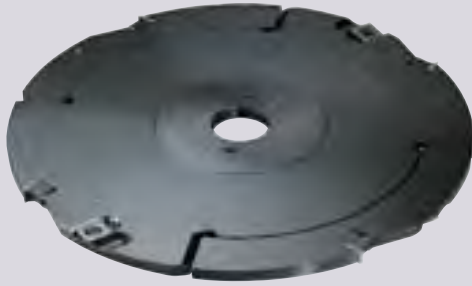
D	B	d	Z	V	ITEM	€ net
160	16-30	30	4	4	TH09TM03	

D	B	d	Z	V	ITEM	€ net
160	16-30	40	4	4	TH09TM03	

D	B	d	Z	V	ITEM	€ net
160	16-30	50	4	4	TH09TM03	

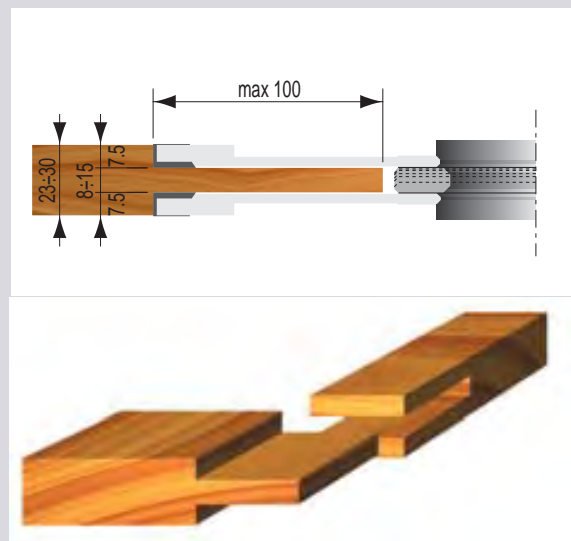
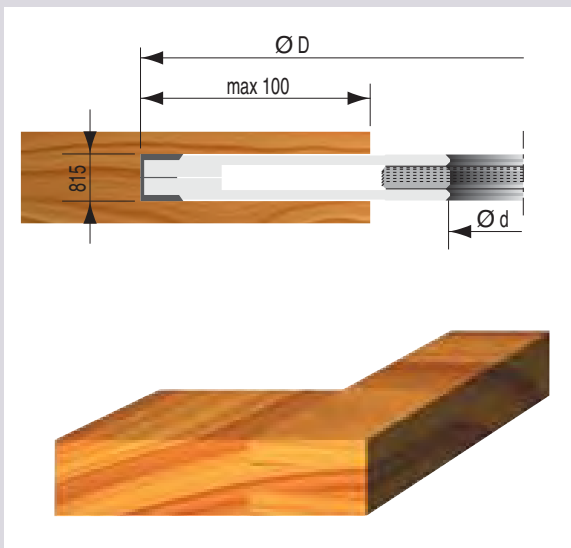
TH06TM10

ADJUSTABLE SET FOR TENONS



Cutterhead in steel with knives and spurs in HW for making tenons and adjustable grooves (from 8 to 15 mm). The tool is supplied complete with spacer rings.

READY WITH BORE 30 - 40 and 50!!!



D	B	d	Z	V	ITEM	€ net
250	8-15	30	4	4	TH06TM10	

D	B	d	Z	V	ITEM	€ net
250	8-15	40	4	4	TH06TM10	

D	B	d	Z	V	ITEM	€ net
250	8-15	50	4	4	TH06TM10	

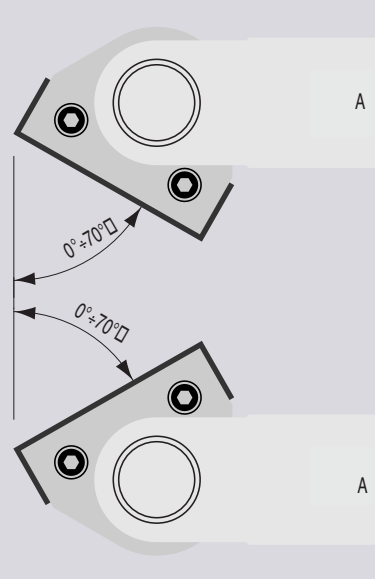
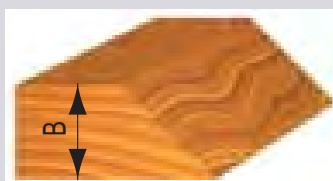
TH17TM20 0° - 70° ADJUSTABLE CUTTERHEAD FOR BEVELLING



Cutterhead with HW reversible knives. The two wings are adjustable degree by degree from 0° to 70°. Due to the particular construction, this tool is of universal use. The tool can also be used as a rebate cutterhead if matched with element B (spur holder) and if wings are positioned at 0°.

READY WITH BORE 30 - 40 and 50!!!

0° - B max = 48
5° - B max = 48
10° - B max = 47
15° - B max = 46
20° - B max = 45
25° - B max = 43
30° - B max = 41
35° - B max = 39
45° - B max = 33
50° - B max = 30
55° - B max = 26
60° - B max = 23
65° - B max = 19
70° - B max = 15



D	B	d	Z	V	ITEM	€ net
160	50	30	2		TH17TM20	

D	B	d	Z	V	ITEM	€ net
160	50	40	2		TH17TM20	

D	B	d	Z	V	ITEM	€ net
170	50	50	2		TH17TM20	

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TH02TM04



CUTTERHEAD WITH REVERSIBLE STRAIGHT KNIVES AND SPURS, STEEL BODY

Cutterhead with two alternate shear knives and light alloy body for extremely accurate rebates. Suitable for solid softwood, chipboard, veneered and laminated panels, plywood, etc.

READY WITH BORE 30 - 40 and 50!!!

D	B	d	Z	V	ITEM	€ net
125	50	30	4	4	TH02TM04	

D	B	d	Z	V	ITEM	€ net
125	50	40	4	4	TH02TM04	

D	B	d	Z	V	ITEM	€ net
125	50	50	4	4	TH02TM04	

Stark Basis!

Basic-Line

YH151ACM



CUTTERHEAD WITH REVERSIBLE STRAIGHT KNIVES AND SPURS, LIGHT ALLOY BODY.

Cutterhead with two alternate shear knives and light alloy body for extremely accurate rebates. Suitable for solid softwood, chipboard, veneered and laminated panels, plywood, etc.

READY WITH BORE 30 - 40 and 50!!!

D	B	d	Z	V	ITEM	€ net
125	50	30	2	4	YH151ACM	

D	B	d	Z	V	ITEM	€ net
125	50	40	2	4	YH151ACM	

D	B	d	Z	V	ITEM	€ net
125	50	50	2	4	YH151ACM	

Stark Basis!

Basic-Line

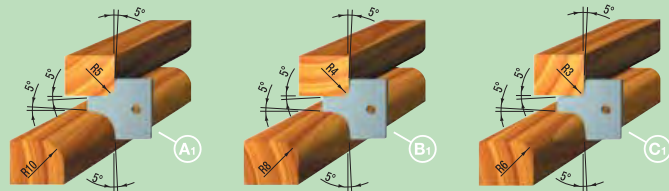


YS107AZM

R 3-4-5-6-8-10 MULTIRADIUS SETS



This set have been conceived to produce a variety of radius profiles. The first set consists of a 113 mm diameter head with two $r=5$ and $r=10$ mm knives mounted on the tool and four spare $r=3$, $r=6$ mm, $r=4$ and $r=8$ mm knives.



3 PAIRS OF KNIVES INCLUDED

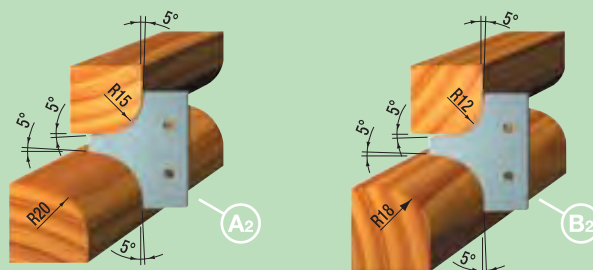
D	B	d	Z	R	ITEM	€ net
113	25	30	2		YS107AZM	

YS108AZM

R 12-15-18-20 MULTIRADIUS SETS



The set consists of a 132 mm diameter head with two $r=15$ and $r=20$ mm knives mounted on the tool and two spare $r=12$ and $r=18$ mm knives. Head is manufactured in light alloy.



2 PAIRS OF KNIVES INCLUDED

D	B	d	Z	R	ITEM	€ net
132	45	30	2		YS108AZM	

Stark Basis!

Basic-Line

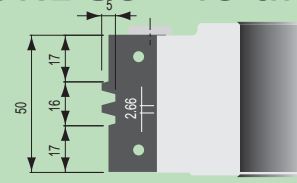
YH152ACM



LONG GRAIN JOINT CUTTERHEAD

Cutterhead in light alloy with two knives for long grain jointing
Cutterhead in light alloy with two knives, which is particularly suitable for jointing along the grain. The positioning screw on the tool allows high precision working.

READY WITH BORE 30 - 40 and 50!!!



D	B	d	Z	V	ITEM	€ net
125	50	30	2		YH152ACM	

D	B	d	Z	V	ITEM	€ net
125	50	40	2		YH152ACM	

D	B	d	Z	V	ITEM	€ net
125	50	50	2		YH152ACM	

YH131AAM

45° bevel CUTTERHEAD

Cutterhead with two knives and light alloy body for extremely accurate 45° bevels.

READY WITH BORE 30 - 40 !!!



D	B	d	Z	V	ITEM	€ net
150	36	30	2		YH131AAM	

D	B	d	Z	V	ITEM	€ net
150	36	40	2		YH131AAM	

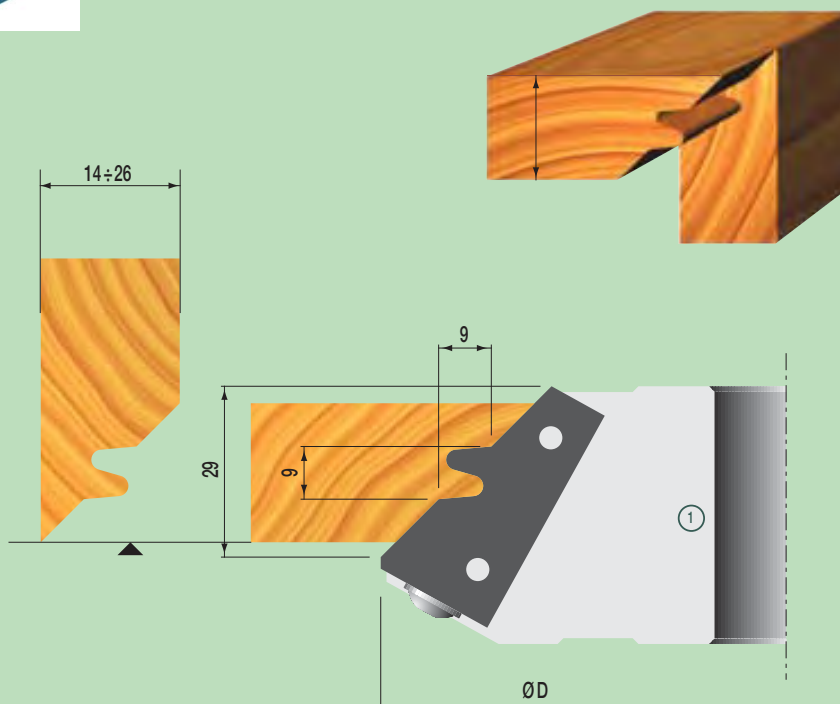
YH133AAM

45° MITRE JOINT CUTTERHEAD (14 - 26 mm.)



Cutterhead in light alloy with two knives for 45° joints.
The joint is obtained by two subsequent working phases: the first with the piece being worked in horizontal position and the second with the piece of wood in vertical position.

READY WITH BORE 30 - 40 and 50!!!



D	B	d	Z	R	ITEM	€ net
140	32	30	2		YH133AAM	

D	B	d	Z	R	ITEM	€ net
140	32	40	2		YH133AAM	

D	B	d	Z	R	ITEM	€ net
150	32	50	2		YH133BAM	

TH70TM10

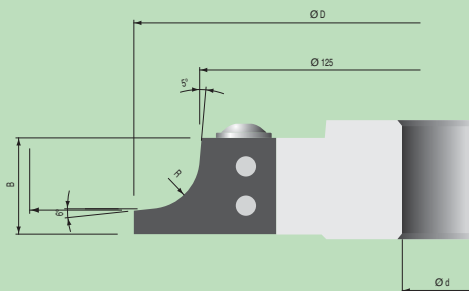
1/4 round set R 3-4-5-6-8-10 Set supplied in a wooden box



Set supplied in wooden box with knives with two cutting edges and axial angle in HW for quarter rounds.

The heads can be fitted with all the profiles indicated in the table

READY WITH BORE 30 - 40 and 50!!!



Dim./Dim./Abm.	R (mm)	Art. Nr.	Nr. pz./pc./St.	€
20x24x2	3	601451	2	
20x24x2	4	601452	2	
20x24x2	5	601453	2	
20x24x2	6	601454	2	
20x24x2	8	601455	2	
20x24x2	10	601456	2	

D	B	d	Z	R	ITEM	€ net
147	20	30	2		TH70TM01	

D	B	d	Z	R	ITEM	€ net
147	20	40	2		TH70TM01	

D	B	d	Z	R	ITEM	€ net
147	20	50	2		TH70TM01	

6 PAIRS OF KNIVES INCLUDED

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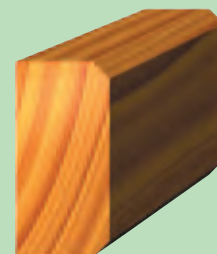
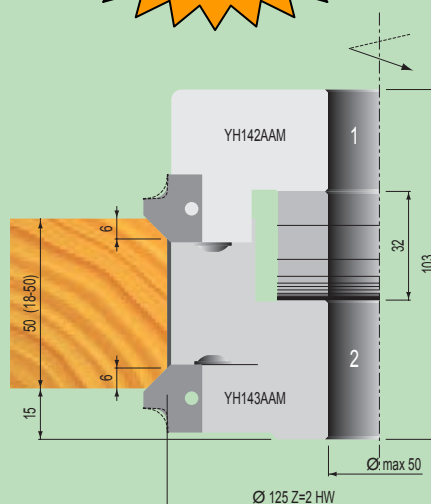
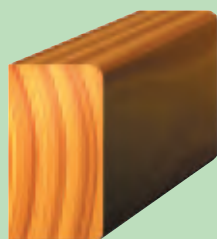
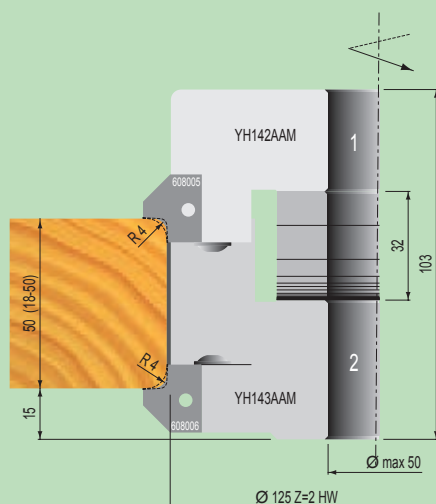
YS118AZM

Rounging and bevelling single moulding set

R 2-3-4-5-6 and 45°

Set in light alloy consisting of two elements. Element 1 is equipped with a profiled knife that allows 45° chamfering on one side and cut round profiles on the other (r=2-3-4-5-6 mm). Element 2 allows both planning the straight part of the panel and the rounding and chamfering of the bottom part. Furthermore, the set includes spacing rings for the adjustment of the 2 elements.

READY WITH BORE 30 - 40 and 50!!!



YH142AAM	608001-r2	608003-r3	608005-r4	608007-r5	608009-r6	340024	501404
YH143AAM	608002-r2	608004-r3	608006-r4	608008-r5	608010-r6	340024	501404

①

②

1 profile included!

D	B	d	Z	R	ITEM	€ net
139		30	2	4	YS118AZM	

D	B	d	Z	R	ITEM	€ net
139		40	2	4	YS118AZM	

D	B	d	Z	R	ITEM	€ net
139		50	2	4	YS118AZM	

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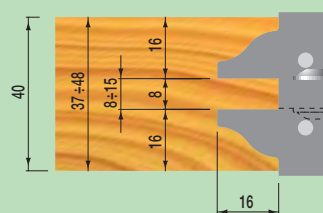
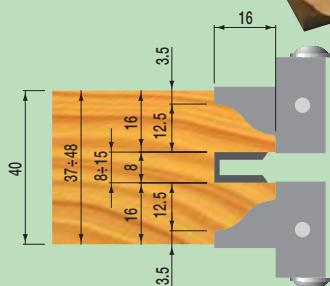
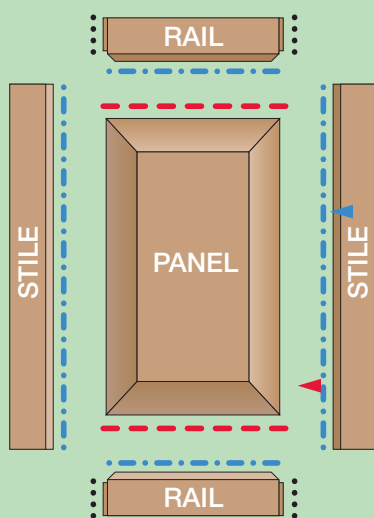
YS112AZM

DOORS (37 - 48 mm) AND KITCHEN CABINET (22 - 30 mm)
TOOLING SET FOR PROFILES AND COUNTERPROFILES



The set, complete with 3 cutterheads and spacer rings, has been developed to make door profiles and counterprofiles with the maximum flexibility possible (five different profiles). The adjustable groover included can also be used individually to create 8 to 15 mm thick adjustable grooves. Moreover, thanks to the positioning screw, on the shaped head, fitting of the spare knives is easy and precise.

READY WITH BORE 30 - 40 and 50!!!



profile " A " included!

D	B	d	Z	R	ITEM	€ net
132		30	2	4	YS112AZM	

D	B	d	Z	R	ITEM	€ net
132		40	2	4	YS112AZM	

D	B	d	Z	R	ITEM	€ net
147		50	2	4	YS112BZM	

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YS101AZM

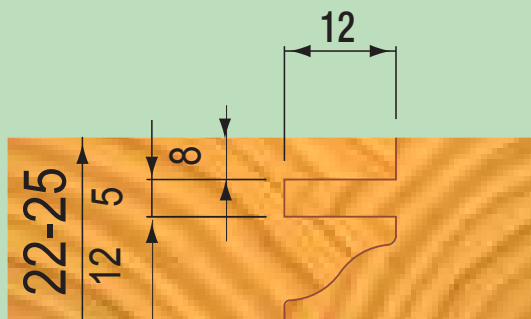


KITCHEN CABINET SETS (22 - 25 mm)

COUNTERPROFILE-RAISING PANEL

READY WITH BORE 30 - 40 and 50!!!

The set consists of two cutterheads with aluminium bodies. The cutterhead for profile and counterprofile cutting is supplied with HW knives so to obtain profile A (see drawing) but can also use HW knives to obtain profile B, C and D that are supplied only on specific request. The raising panel cutterhead fits four HW knives positioned with shear angle and permits to obtain the three profiles below indicated.



profile " A " included!

4 Profiles on request



D	B	d	Z	R	ITEM	€ net
120/183		30	2		YS101AZM	

D	B	d	Z	R	ITEM	€ net
120/183		40	2		YS101AZM	

D	B	d	Z	R	ITEM	€ net
130/200		50	2		YS101BZM	

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YS113AZM

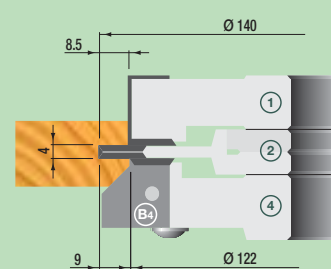
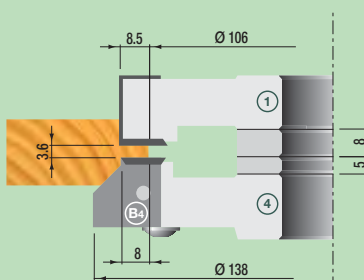
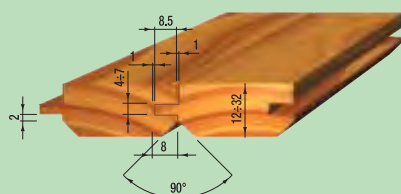
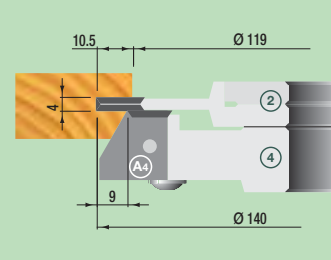
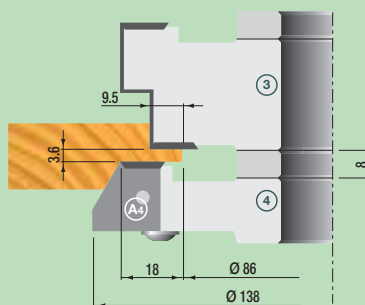
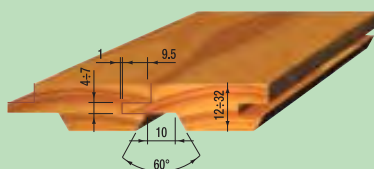
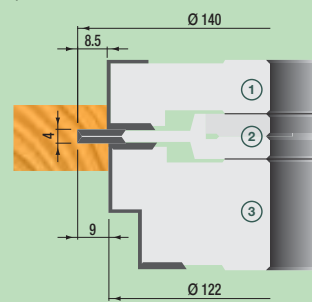
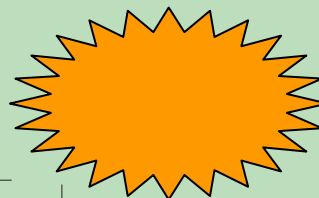
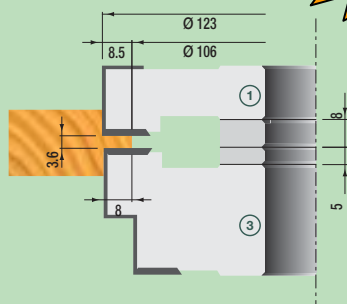
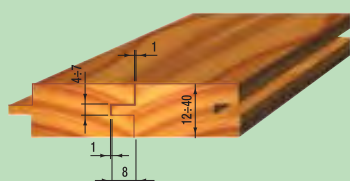


TONGUE AND GROOVE TOOLING SET (10 - 32 mm)



This set has been conceived for various types of flooring and wall panels in variable wood thicknesses. Various cutterheads for producing five different types of wall panels can be added to the basic set that consists of two groups in light alloy for flooring.

The tools are supplied with spacer rings.



D	B	d	Z	R	ITEM	€ net
140		30	2		YS113AZM	

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YS109AZM



PANEL RAISING SET (profile " A " included)

Cutterhead in light alloy with two knives for working twelve different wood profiles (two profiles per knife A-B-C-D-E-F). Thanks to the special knife positioning pin, working and replacement of the knives is easier and more precise. The tool is available in **two different** sets .

The first consisting of the cutterhead including two "A" type knives and four spare knives for "B" and "C" shaped profiles **on request**.

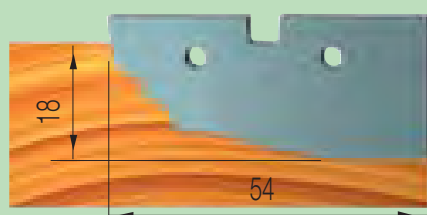
The second set consist of the cutterhead including two "D" knives and four spare knives for "E" and "F" shaped-straight profiles **on request**.

READY WITH BORE 30 - 40 and 50!!!

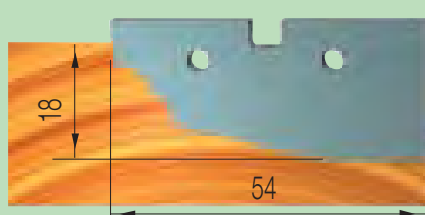
ØD(mm)	B(mm)	Ød(mm)	Z	
180	23	30-40-50	2	MAN / HW

PANEL RAISING SET (6 profiles on request !!)

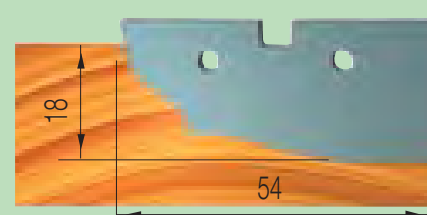
A YS109AZM



B



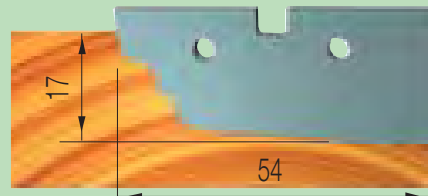
C



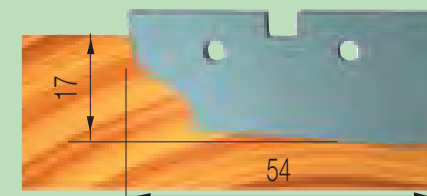
D YS110AZM



E



F



D	B	d	Z	R	ITEM	€ net
180	23	30	2		YS109AZM	

D	B	d	Z	R	ITEM	€ net
180	23	40	2		YS109AZM	

D	B	d	Z	R	ITEM	€ net
180	23	50	2		YS109AZM	

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YS119AZM

PANEL RAISING BOX WITH
PROFILES A,B AND C

NEW!

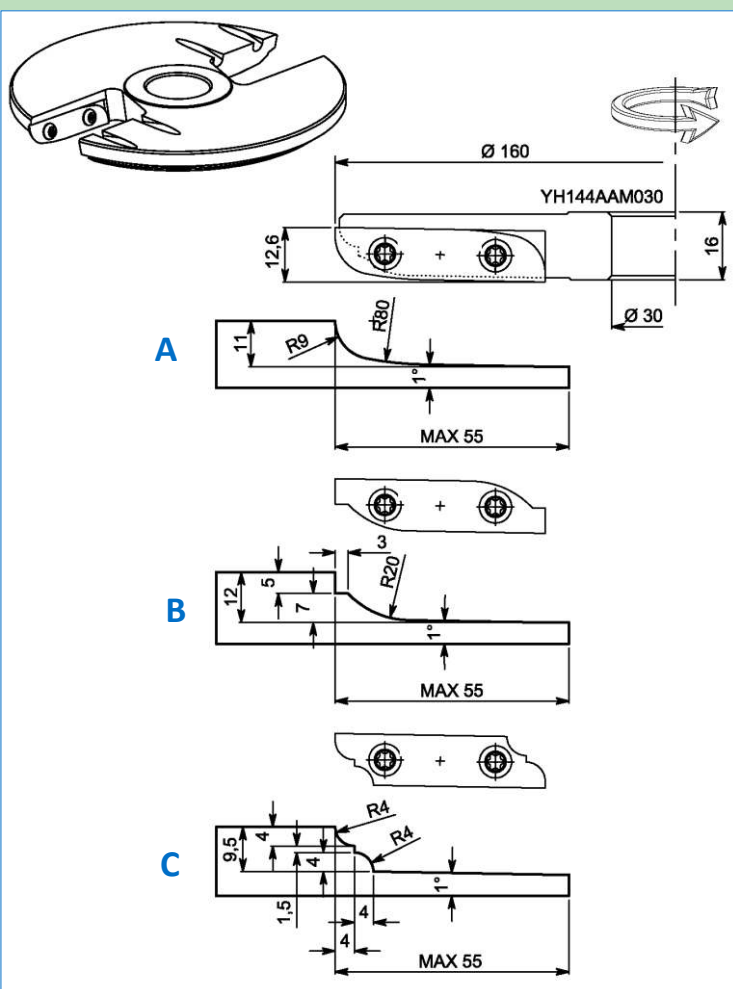
STARK



Light alloy set including profiles A,B and C

3 profiles!!

D	B	d	Z	R	ITEM	€ net
160	12	30	2		YS119AZM	



HSS planer knives



L	H	T	Net
120	30	3	
130	30	3	
150	30	3	
170	30	3	
180	30	3	
190	30	3	
210	30	3	
230	30	3	
240	30	3	
250	30	3	
270	30	3	
300	30	3	
310	30	3	
500	30	3	
510	30	3	
600	30	3	
630	30	3	
1000	30	3	
1080	30	3	

L	H	T	Net
120	35	3	
130	35	3	
150	35	3	
170	35	3	
180	35	3	
190	35	3	
210	35	3	
230	35	3	
240	35	3	
250	35	3	
270	35	3	
300	35	3	
310	35	3	
500	35	3	
510	35	3	
600	35	3	
630	35	3	
1000	35	3	
1080	35	3	

HSS serrated back knives



Code	Dimensions	net
CT050S11	650X50X8	
CT050S22	650X60X8	
CT050S34	650X70X8	